



# PRIMERPLAST

## C30

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### 1K PLASTIC PRIMER

#### DEFINITION

**PRIMERPLAST** is a 1K transparent ready-for-use primer. It acts as an adhesion promoter/primer for plastic components on motor vehicles.

It has good adhesion properties on a large variety of plastic surfaces used in vehicle manufacture, with the exception of Polyethylene (PE).

#### PHYSICAL CHARACTERISTICS

<b>Nature:</b>	Chlorinated Polyolefin
<b>Colour:</b>	Colourless
<b>Specific weight:</b>	0,87 kg/l at 20°C
<b>Dry film thickness:</b>	2 - 4 µm per coat
<b>VOC:</b>	830 g/l      2004/42/EC - IIB (e)(840)(830)
<b>Yield:</b>	10-20 m <sup>2</sup> /l




#### SURFACE PREPARATION

PROCESS		REPAIRED PLASTIC	PROCESS		NEW PLASTIC
	P240	✓		DA93/WD93	✓
	DA93/WD93 Cloth DC3430	✓		Robrite Grey	✓
	DA93/WD93 Cloth DC3430	✓		DA93/WD93 Cloth DC3430	✓

#### APPLICATION METHOD

Shake well before use	1,3-1,5	2	15-20	1-2	5'

### DRYING TIMES

		
20°C	10'	20'

### EQUIPMENT CLEANING

Clean with a cleaning thinner before the product hardens.

### SAFETY

Follow instructions of product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

### STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

### GUARANTEE

In unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department.  
ROBERLO SA declines any responsibility due to an incorrect use of the product.