

BODY 960 WASH PRIMER

Technical Data Sheet No 111

VOC compliant with the regulations

Suitable for Galvanised Stainless Steel Aluminium

Excellent metal protection

Easy to apply

Excellent physical protection

General Technical Description



Mix 100 parts BODY 960 WASH PRIMER with 100 parts BODY **ACTIVATOR**

Air dry 30min / 23°C (73°F)

Surface

Aluminium Surfaces

Stainless Steel

Galvanised Surfaces

Zinc Surfaces

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL/ **BODY 771 ANTISIL FAST.**

O BODY

Make sure the surface is first wiped dry and then air dried



Make sure you always use appropriate face protection and good ventilation

Product Application: A 2K Acid Curing Primer

1 pass »» Apply a thin layer over sanded areas only



1:1 mix with BODY 960 ACTIVATOR Pot life: >6hrs @ 23°C (73°F)

No Thinner Addition

Ready to spray:

20 s



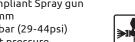
Non force dry 30min / 23°C (73°F)



Always wear protective equipment



Follow the application instructions mentioned in this TDS



(0.2-0.4mil)



HVLP Spray gun 1.4mm 2 bar (29psi) inlet pressure 1x coat = 5-10 µm (0.2-0.4mil)





• 2K HB BODY Primers • HB BODY Color

Solutions Basecoat • HB BODY Color

Solutions 2K

• HB BODY Clears

** Warning : Do not use on top

Flash Point: 13°C / 55°F

Specific Gravity: 0.95 g/cm³

Solid Content (No thinner): 29% Weight

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 780 q/L. The VOC content in the ready for use form of this product is 720 g/L. 2004/42/IIB(c)(780)720

Theoretical Coverage:

7-8 m² / l at 10micron (0.4mil) dry film thickness

Cleaning of equipment:

Clean after final use with **Body 740 ACRYL NORMAL**

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- · Application only with the recommended hardeners and solvents
- It can be used by countries that do not adopt the VOC legislation.
- Do not use at temperatures below 15°C (59°F).

Storage Shelf life:

• Store in a cool place (+5°C to 25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



2-3 bar (29-44psi) inlet pressure 1x coat = 5-10 µm



of BODY 960 WASH PRIMER monodrying polyesters (i.e polyester putties)