



# BODY 960 WASH PRIMER

Technical Data Sheet No 111

VOC compliant with the regulations

Suitable for Galvanised Stainless Steel Aluminium

Excellent metal protection

Easy to apply

Excellent physical protection

## General Technical Description



Mix 100 parts BODY 960 WASH PRIMER with 100 parts BODY ACTIVATOR

Air dry 30min / 23°C (73°F)

## Surface

Aluminium Surfaces

Stainless Steel

Galvanised Surfaces

Zinc Surfaces

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is first wiped dry and then air dried



Make sure you always use appropriate face protection and good ventilation

## Product Application: A 2K Acid Curing Primer

1 pass »» Apply a thin layer over sanded areas only



1:1 mix with BODY 960 ACTIVATOR  
Pot life: >6hrs @ 23°C (73°F)



Non force dry  
30min / 23°C (73°F)



No Thinner Addition



Always wear protective equipment



Ready to spray:  
20 s  
DIN 4 @ 20°C (68°F)



Follow the application instructions mentioned in this TDS



Compliant Spray gun  
1.4mm  
2-3 bar (29-44psi)  
inlet pressure  
1x coat = 5-10 µm  
(0.2-0.4mil)



• 2K HB BODY Primers  
• HB BODY Color Solutions Basecoat  
• HB BODY Color Solutions 2K  
• HB BODY Clears



HVLP Spray gun  
1.4mm  
2 bar (29psi)  
inlet pressure  
1x coat = 5-10 µm  
(0.2-0.4mil)

**\*\* Warning : Do not use on top of BODY 960 WASH PRIMER monodrying polyesters (i.e polyester putties)**



30 min / 23°C (73°F)  
Final flash off time

**Flash Point:**  
13°C / 55°F

**Specific Gravity:**  
0.95 g/cm<sup>3</sup>

**Solid Content (No thinner):**  
29% Weight

**VOC (2004/42/EC)**  
This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 780 g/L. The VOC content in the ready for use form of this product is 720 g/L.  
2004/42/IB(c)(780)720

**Theoretical Coverage:**  
7-8 m<sup>2</sup> / l at 10micron (0.4mil)  
dry film thickness

**Cleaning of equipment:**  
Clean after final use with Body 740 ACRYL NORMAL

## Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Application only with the recommended hardeners and solvents
- It can be used by countries that do not adopt the VOC legislation.
- Do not use at temperatures below 15°C (59°F).

## Storage Shelf life:

- Store in a cool place (+5°C to 25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers